

STEEL 10 mm,
FLAT WASHED

KKB-3

SAME

no

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ISSUE DATED 06/25/02

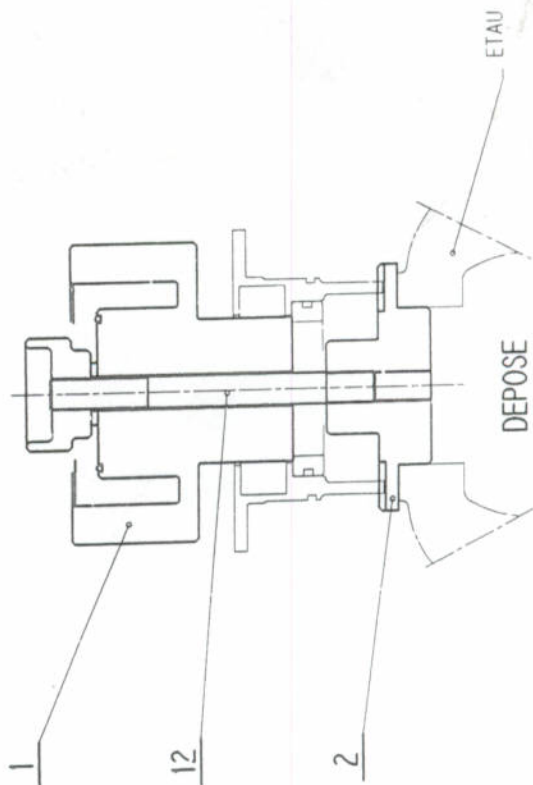
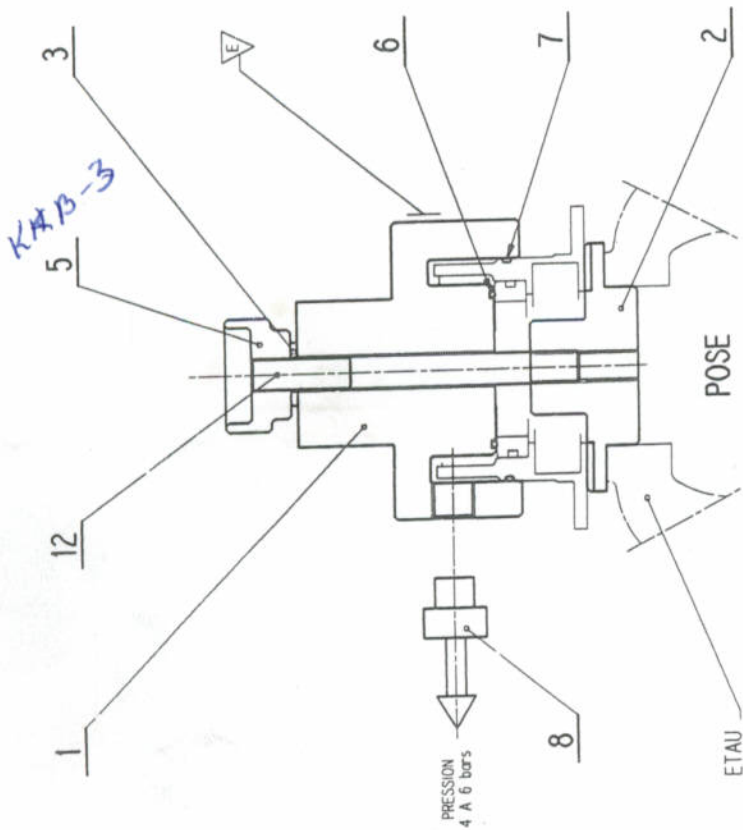
SHOP COPY

DATE: 10/9/02 INT: UP

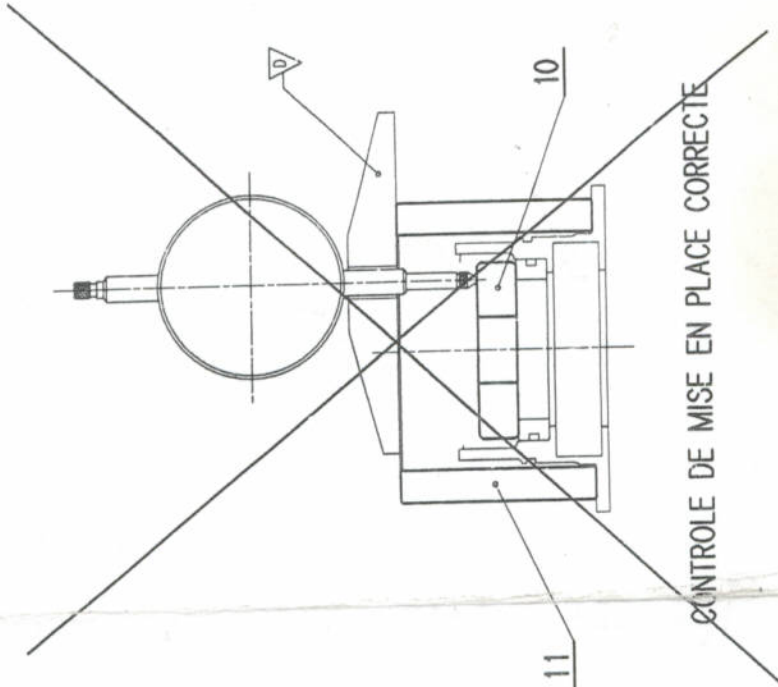
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✓ ~~CON~~TROLE DE MISE EN PLACE CORRECTE



△ E / ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE

REGLETTE SUPPORT DE COMPAREUR 881 3 816 00G

C LES COTES ET CRITERES DU PLAN REPRES \ominus SONT A
TRANSCRIS SUR LE "CERTIFICAT DE CONFORMITE".

B

PROCESS : - POSE DU MAGNETIC SEAL :
- POSITIONNER LA CAGE PORTE JOINT SUR LE SOCLE
- PUSER EN T'AJ
- GUIDER LE MAGNETIC SEAL DANS SON LOGEMENT EN
POUSSANT LA BRODE A L'AIDE DE L'ECROU
- METTRE SOUS PRESSION (4 à 6 Bars) POUR
POSITIONNER CORRECTEMENT LE JOINT

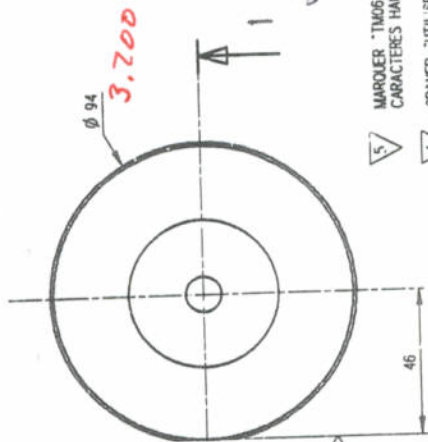
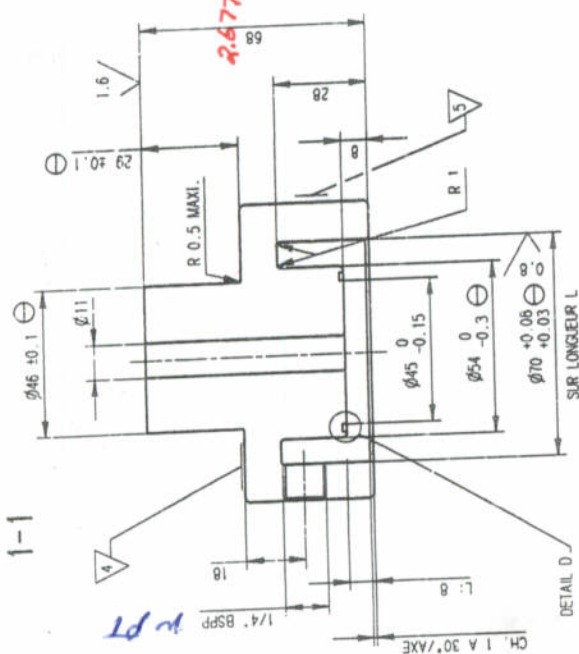
- DEPOSE DU MAGNETIC SEAL ;
- POUSSER LA BRIDE A L'AIDE DE L'ECROU POUR EXTRAIRE LE MAGNETIC SEAL DE SON LOGEMENT

4. FONCTION : - MONTER OU DEPOSER LE MAGNETIC SEAL 9560.170480
DANS SON LOGEMENT SUR LA CAGE PORTE JOINT
0319150980

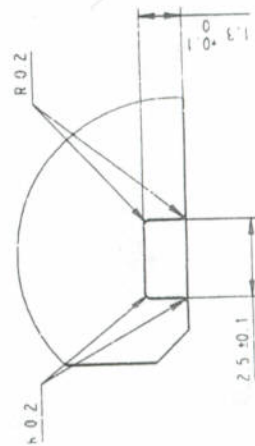
DESIGNER: PAB SEPS COS DATE: 10.05.99	VERITE PAR E. COUSTE DATE: 10.05.99	INTERPRETATION DES PRESSINGS SELON INTERPRETATION DES PRESSINGS PAR ST 21.000	DATE: 10.05.99
MACHINE/ENGINE: ABRUS 25	DISCIMATION PECS / DESCRIPTION MODULE REDUCTEUR	IN-PIECE/ PART NUMBER TMO018000	DATE: 10.05.99
DISCIMATION OUTILAGE		DATE: 10.05.99	
OUTILAGE DE POSE/DEPOSE		DATE: 10.05.99	
/OUT NAME		DATE: 10.05.99	
<p>CE DISCION EST LA PROPRITE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE REPRODUIT NI REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF IT AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION</p>			
 <p>TOUR FABRIQUEE PECS / MODEL/OUTILAGE CODE</p>		<p>PLANSSE SAFET 4/1/1</p>	
<p>TOURELLE SCALE 1/1</p>		<p>FORMAT SIZE A1</p>	
		<p>TM0630G001</p>	

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DETAIL D
ECH. 10/1 - USINAGE

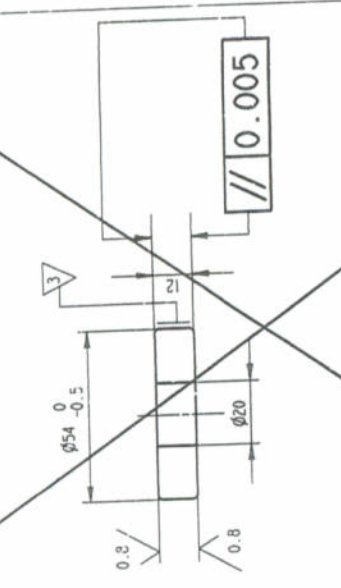


- 5 MARQUER "TM0630G001"
CARACTERES HAUTEUR 4 mm.
- 4 GRAVER "UTILISER IMPRATIVEMENT LES JOINTS
INCLUS DANS L'OUTILLAGE".
HAUTEUR CARACTERES = 2 mm
- 3 PROTECTION: OXYDATION ANODIQUE NOIRE
- 2 CHAMFREINS NON COTES: 1 A 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

BRIDE	20:7A	6061	TM0630P001
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION

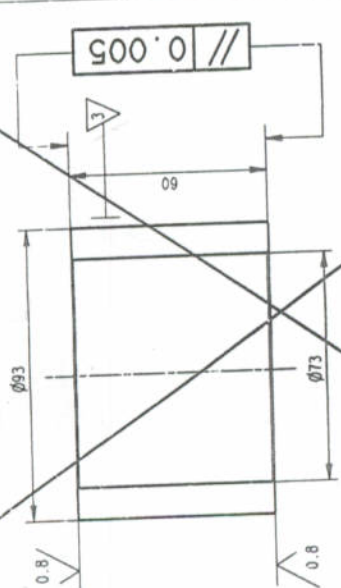
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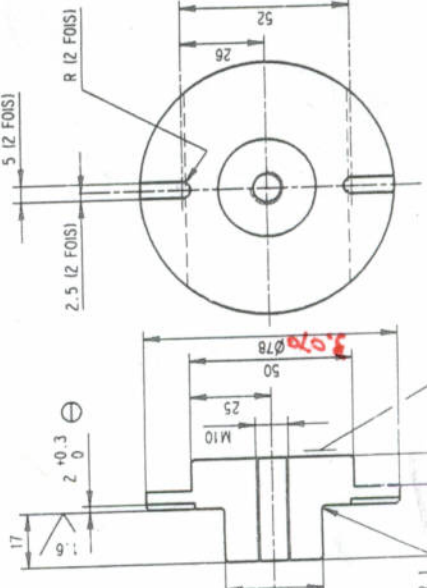
- 3 MARQUER "TM0630G001"
CARACTERES HAUTEUR 2 mm.
- 2 CHAMFREINS NON COTES: 0.5 A 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

BAGUE	Z10CNT18	R: 500-750 MPa	TM0630P008
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION
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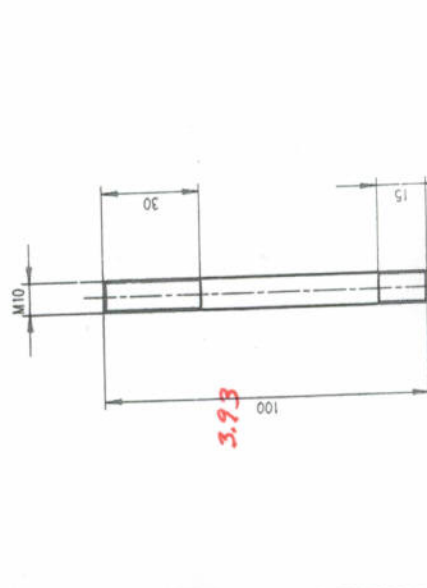
- 3 MARQUER "TM0630G001"
CARACTERES HAUTEUR 2 mm.
- 2 CHAMFREINS NON COTES: 0.5 A 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

BAGUE	Z10CNT18	R: 500-750 MPa	TM0630P009
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION



- 4 MARQUER "TM0630P002"
CARACTERES HAUTEUR 2 mm.
- 3 PROTECTION: OXYDATION ANODIQUE NOIRE
- 2 CHAMFREINS NON COTES: 1 A 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

SOCLE	20:7A	6061	TM0630P002
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION



- 2 CHAMFREINS NON COTES: 0.5 A 45°
- 1 CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°

COLON	20:7A	6061	TM0630P010
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION
DESIGNATION	DESIGNATION	DESIGNATION	DESIGNATION